



*Read all safety instructions and information
regarding operation of this product before
proceeding*

PARTS AND SAFETY MANUAL

UST 1800



TOOL SPECIFICATIONS

STRAP TYPE	WIDTH	THICKNESS
MAGNUS	3/8" - 3/4" (9mm-19mm)	0.015" - 0.025" (0.38mm-0.63mm)

**PLEASE NOTE:
READ ALL WARNINGS BEFORE OPERATING THIS PRODUCT**



WARNING!

READ THESE UNITED STRAPPING TOOLS (UST) INSTRUCTIONS CAREFULLY. FAILURE TO FOLLOW THESE CAN RESULT IN SEVERE PERSONAL INJURY.

STRAP BREAKAGE HAZARD

Improper operation of the tool or sharp corners on the load can result in strap breakage during tensioning, which could result in the following:

- A sudden loss of balance causing you to fall.
- Both tool and strap flying violently towards your face.

Failure to place the strap properly around the load or an unstable or shifted load could result in a sudden loss of strap tension during tensioning. This could result in a sudden loss of balance causing you to fall.

Read the tool's operating instructions. If the load corners are sharp use edge protectors. Place the strap correctly around a properly positioned load.

Positioning yourself in-line with the strap, during tensioning and sealing, can result in severe personal injury from flying strap or tool. When tensioning or sealing, position yourself to one side of the strap and keep all bystanders away.

TRAINING

This tool must not be used by persons not properly trained in its use. Be certain that you receive proper training from your employer. If you have any questions, contact your UST Representative.

EYE INJURY HAZARD

Failure to wear safety glasses with side shields can result in severe eye injury or blindness. Always wear safety glasses with side shields which conform to ANSI Standard Z87.1 or EN 166.



FALL HAZARD

Maintaining improper footing and/or balance when operating the tools can you to fall. Do not use the tool when you are in an awkward position.

CUT HAZARD

Handling strap or sharp parts could result in cut hands or fingers. Wear protective gloves.



TOOL CARE

Take good care of the tool. Inspect and clean it daily, lubricate it weekly and adjust when necessary. Replace any worn or broken parts.

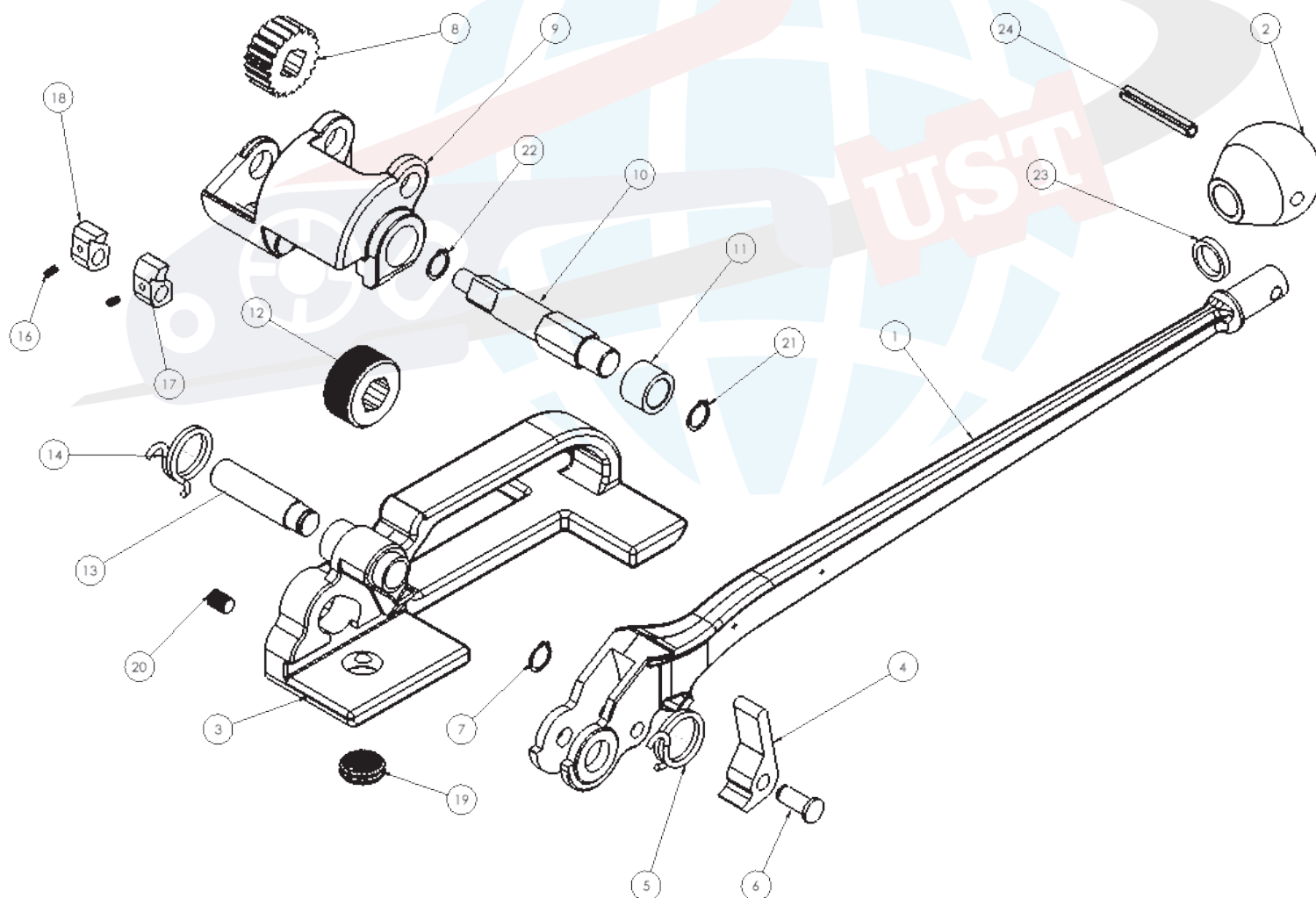
WORK AREA

Keep work areas uncluttered and well lighted.

OPERATING SEQUENCE

Use the correct UST products for your application. If you need help contact your UST Representative. Before using this pneumatic tool, read the Operation and Safety Instructions contained in this manual.

ITEM	QTY.	PART NO.	DESCRIPTION	ITEM	QTY.	PART NO.	DESCRIPTION
1	1	1800-1	Handle Assembly	15	1	1805-15	Retaining Pawl Pin
2	1	2810054	Handle Grip	16	2	1805-14	Pawl Spring
3	1	1800-3	Base	17	1	1800-17	Short Pawl
4	1	1800-4	Handle Pawl	18	1	1800-18	Long Pawl
5	1	1805-17	Handle Pawl Spring	19	1	1805-7	Clutch Plug
6	1	1800-6	Crosshead Pin	20	1	1805-13	Clutch Plug Set Screw
7	1	1805-16A	Retaining Ring	21	1	1805-22	Retaining Ring-Large
8	1	1800-7	Ratchet Gear	22	1	1805-23	Retaining Ring-Small
9	1	1800-8	Support Frame	23	1	28426347	Handle Ring
10	1	1800-9	Shaft	24	1	2810057	Pin
11	1	1805-5	Bushing	25	1	1800-25	Name Plate
12	1	1800-12	Feedwheel	26	1	281345	Warning Sign
13	1	1800-13	Support Pin	27	1	281348	Danger Sign
14	1	1805-18	Support Frame Spring				



SAFE USE

TOOL MAINTENANCE

The most common reason for poor performance of tools and incorrectly formed straps is improper tool maintenance. The easiest way to determine if a tool is performing optimally is by inspecting the strap joint. Maintaining the tool is a task that consists of three parts. First, a quick daily inspection for any worn or broken parts. Second, keep the tool on a service schedule for cleaning and lubricating. Third, when problems occur, use the troubleshooting guide to diagnose and solve issues before they lead to more serious problems. Each of these three steps have been outlined and further explained below.

TOOL INSPECTION

Visually inspect the exterior of the tool on a daily basis. Fixing and preventing broken or worn parts early on will increase the life span of the tool. Replace any broken or worn parts with new parts. Review the Parts Removal & Adjustments portion of this manual for more details.

SERVICE INTERVALS

This tool can be used with various sizes of strap which can each cause different rates of component wear. All critical moving components of the tool should be inspected at particular intervals, with some components being inspected more than others. Broken or worn parts can decrease sealing strength, which can further lead to component wear and produce lower joint strength.

Inspect the components of the sealing mechanism when:

- Joint not as shown in this manual or it is detected that the joint is not well formed.
- Sealing effort requires higher air pressure, or the tool is difficult to remove from strap.
- When the date for inspection has arrived.

If there is any question that the joint formations are not as shown, it is important to contact your UST Representative immediately.

The feedwheel and wear plug are subject to wearing and chipping. A daily cleaning of these parts is important for the tool to maintain a long life. The first indication of wear will be the strap slipping during tensioning. Sometimes the teeth need to be cleaned with a wire brush, but if slipping is still occurring, the parts may need to be replaced. Using the tool in a dirty environment will increase the feedwheel wear.

Inspect the components of the tensioner mechanism when:

- Strap slips when being tensioned.
- Evidence of the feedwheel milling on the strap surface.
- When the date for inspection has arrived.



WARNING!

Strap breakage will cause the tool to suddenly release tension in the strap. Always use the tool by facing towards the edge of the load well away from the strap edge.

Never extend the handle's length as this will increase the risk of strap breakage.

Note:

Serial number is required for warranty control or returns



UNITED STRAPPING TOOLS NEW TOOL WARRANTY

United Strapping Tools (UST) warrants that a new UST product will operate per functional specifications for a period of **sixty (60)** days after the date of shipment to the owner's place of business. Normal wearing parts, as outlined in the manual are covered by a **thirty (30)** day warranty unless these parts have been subject to abnormal or extreme usage. Damage claims because of production shutdowns and claims for damage to persons and to property resulting from warranty deficiencies cannot be asserted by the customer.

UST's sole liability will be to replace or repair, without charge, any tool that proves to not operate per functional specifications within the stated period. UST reserves the right to replace any tool which proves not to operate per functional specifications with a new or like-new tool of the same model if in UST judgment. Any new replacement tool provided will carry a **sixty (60)** day warranty. Any warranty repaired tool will carry a warranty for the balance of the time remaining on the initial **sixty (60)** day warranty. The warranty will be extended to compensate for the time the tool is in the possession of UST for warranty repairs.

This warranty will be void to any tool that has been: **(I) subjected to mis-use, misapplication, accident, damage, repaired with non-genuine UST replacement parts; (II) improperly maintained or adjusted, damaged in transit or handling; (III) used with improperly filtered, unlubricated air or improper strapping material; (IV) altered or repaired in a way that affects or detracts from the performance of the tool; (V) removal of the name plate off of the tool;**

The removal, tampering or breaking of the security seal indicated by its blue color on or in select assembly points will indicate tampering of the tool and the warranty will be voided.

The warranty excludes:

- Wearing parts (tension wheels, cutters, punches, dies, notchers, grippers, batteries, motors),
- Deficiencies resulting from improper installing, incorrect handling and maintaining the tool,
- Deficiencies resulting from using the tool without or with defective security or safety devices,
- Disregard of directions in the operation manual,
- Arbitrary modifications of the tool,
- Deficient control of wearing parts,
- Deficient repair works of the too,
- Use of consumable products not recommended by United Strapping Tools.

We reserve the right to modify the product at any time in order to improve its quality.

UST MAKES NO WARRANTY, EXPRESSED OR IMPLIED, RELATING TO MERCHANTABILITY, FITNESS OR OTHERWISE EXCEPT AS STATED ABOVE AND UST'S LIABILITY AS ASSUMED ABOVE IS IN LIEU OF ALL OTHERS ARISING OUT OF OR IN CONNECTION WITH THE USE AND PERFORMANCE OF THE TOOL. IT IS EXPRESSLY UNDERSTOOD THAT UST SHALL IN NO EVENT BE LIABLE FOR ANY INDIRECT OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, DAMAGES WHICH MAY ARISE FROM LOSS OF ANTICIPATED PROFITS OR PRODUCTION, SPOILAGE OF MATERIALS, INCREASED COSTS OF OPERATION OR OTHERWISE.

The information contained in these documents is confidential, privileged and only for the information of the intended recipient and may not be used, published, modified, or redistributed without the prior written consent of United Strapping Tools.

The customer has the right to examine the products for a span of 15 business days following their delivery. If any products are found not to meet the sale specifications during this Inspection Period, the customer must bring this to UST's attention in writing and allow UST a reasonable chance to inspect these products and rectify any issues. Should the customer neglect to submit such written notice within the Inspection Period, it will be considered that the customer has accepted the products. The customer is prohibited from returning any product without obtaining prior written consent from UST. UST will not accept the return of products that have been used. All costs linked with the return of products, including any potential loss, will fall to the customer, unless UST either stipulates differently in writing or determines that the products are not in accordance with the agreed terms of sale.