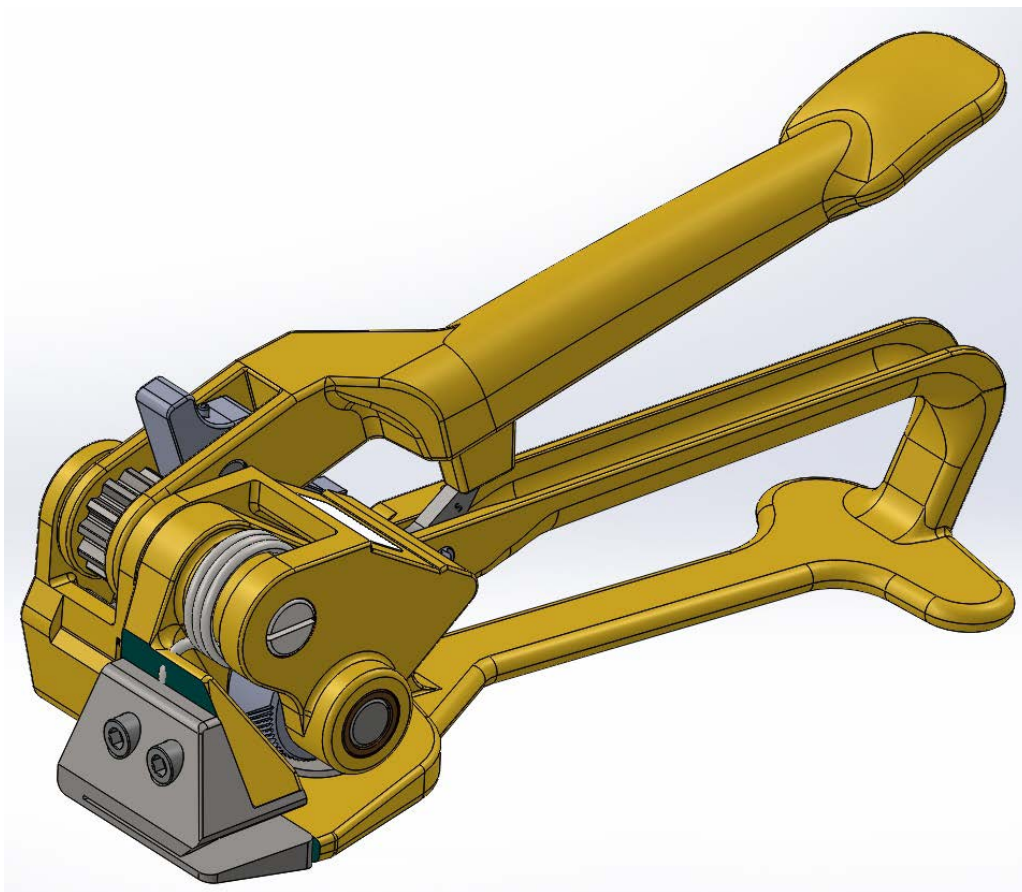




Read all safety instructions and information regarding operation of this product before proceeding

PARTS AND SAFETY MANUAL

UST 1005



TOOL SPECIFICATIONS

STRAP TYPE	WIDTH	THICKNESS
APEX PLUS, MAGNUS	3/4" - 1 1/4" (19mm-32mm)	0.025" - 0.035" (0.64mm-0.89mm)

**PLEASE NOTE:
READ ALL WARNINGS BEFORE OPERATING THIS PRODUCT**



WARNING!

READ THESE UNITED STRAPPING TOOLS (UST) INSTRUCTIONS CAREFULLY. FAILURE TO FOLLOW THESE CAN RESULT IN SEVERE PERSONAL INJURY.

STRAP BREAKAGE HAZARD

Improper operation of the tool or sharp corners on the load can result in strap breakage during tensioning, which could result in the following:

- A sudden loss of balance causing you to fall.
- Both tool and strap flying violently towards your face.

Failure to place the strap properly around the load or an unstable or shifted load could result in a sudden loss of strap tension during tensioning. This could result in a sudden loss of balance causing you to fall.

Read the tool's operating instructions. If the load corners are sharp use edge protectors. Place the strap correctly around a properly positioned load.

Positioning yourself in-line with the strap, during tensioning and sealing, can result in severe personal injury from flying strap or tool. When tensioning or sealing, position yourself to one side of the strap and keep all bystanders away.

TRAINING

This tool must not be used by persons not properly trained in its use. Be certain that you receive proper training from your employer. If you have any questions, contact your UST Representative.

EYE INJURY HAZARD

Failure to wear safety glasses with side shields can result in severe eye injury or blindness. Always wear safety glasses with side shields which conform to ANSI Standard Z87.1 or EN 166.



FALL HAZARD

Maintaining improper footing and/or balance when operating the tools can you to fall. Do not use the tool when you are in an awkward position.

CUT HAZARD

Handling strap or sharp parts could result in cut hands or fingers. Wear protective gloves.



TOOL CARE

Take good care of the tool. Inspect and clean it daily, lubricate it weekly and adjust when necessary. Replace any worn or broken parts.

WORK AREA

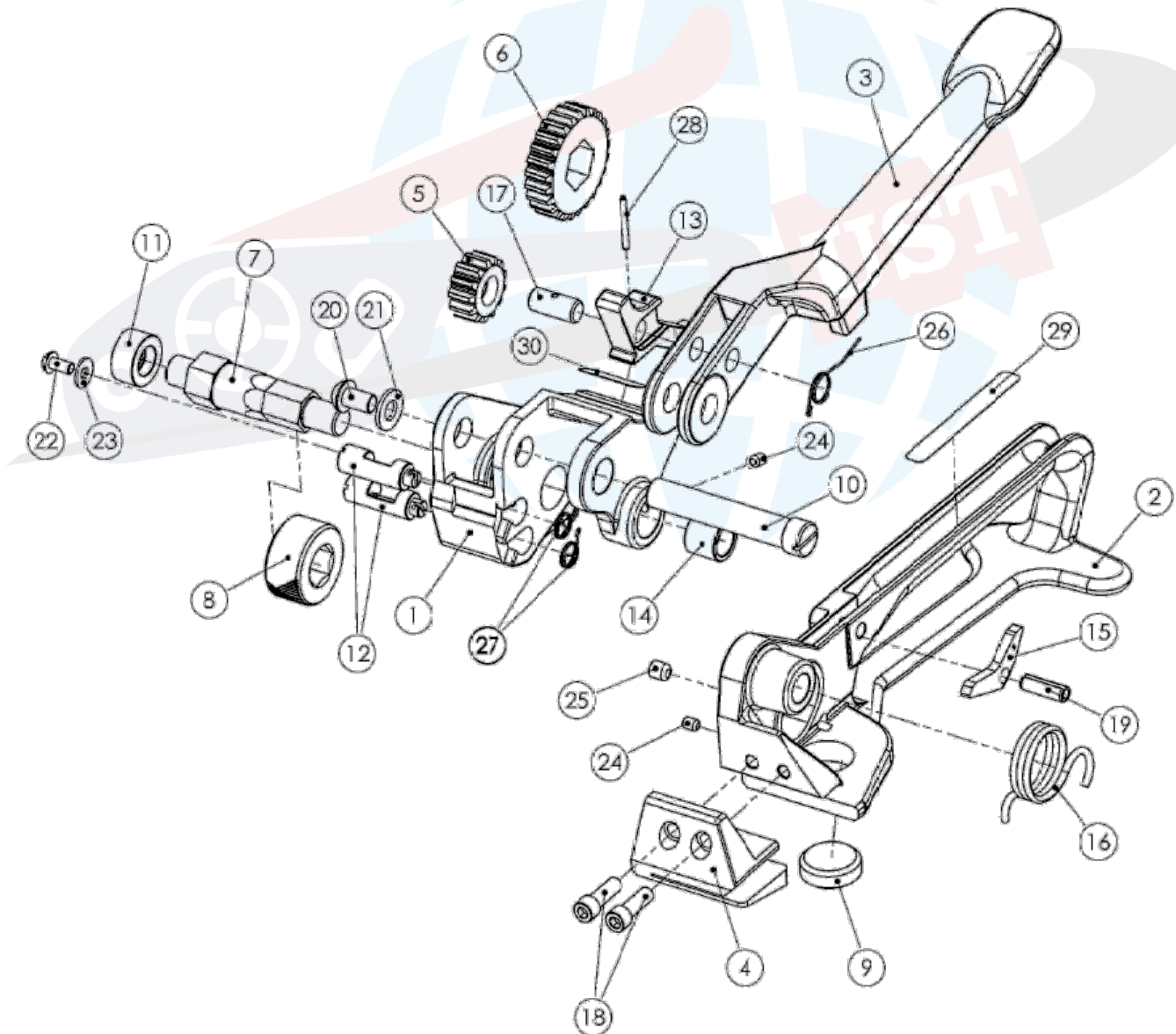
Keep work areas uncluttered and well lighted.

OPERATING SEQUENCE

Use the correct UST products for your application. If you need help contact your UST Representative. Before using this pneumatic tool, read the Operation and Safety Instructions contained in this manual.

PARTS LIST, UST-1005

ITEM	QTY.	PART NO.	DESCRIPTION	ITEM	QTY.	PART NO.	DESCRIPTION
1	1	2817928	Gear Housing	16	1	2817942	Base Spring
2	1	2817934	Base	17	1	2817945	Pawl Pin
3	1	2817932	Tension Handle	18	2	287878	SHCS, 1/4-28 x 3/4
4	1	2817935	Breaker Nose	19	1	2897526	Roll Pin, 1/4 x 7/8
5	1	2817925	Pinion Gear	20	1	2843982	BHCS, 5/16-24 x 1/2
6	1	2817926	Tension Gear	21	1	284959	Washer, 5/16 SAE
7	1	2817947	Feedwheel Shaft	22	1	2841912	BHCS, 10-24 x 3/8
8	1	2820517	Feedwheel	23	1	28184501	Washer, 3/16 SAE
9	1	2817939	Wear Plug	24	2	1800-13	S. Screw, 1/4-20
10	1	2817937	Pivot Pin	25	1	281656	Strap Guide Pin
11	1	2817929	Bushing	26	1	2817946	Drive Pawl Spring
12	2	2817943	Hold Pawl	27	2	2817944	Hold Pawl Spring
13	1	2817959	Drive Pawl	28	1	2814809	Roll Pin, 3/32 x 1
14	1	28424035	Bushing	29	1	283133	Warning Sign
15	1	2817941	Lift Arm	30	1	2817955	Nameplate



SAFE USE

TOOL MAINTENANCE

The most common reason for poor performance of tools and incorrectly formed straps is improper tool maintenance. The easiest way to determine if a tool is performing optimally is by inspecting the strap joint. Maintaining the tool is a task that consists of three parts. First, a quick daily inspection for any worn or broken parts. Second, keep the tool on a service schedule for cleaning and lubricating. Third, when problems occur, use the troubleshooting guide to diagnose and solve and issues before they lead to more serious problems. Each of these three steps have been outlined and further explained below.

TOOL INSPECTION

Visually inspect the exterior of the tool on a daily basis. Fixing and preventing broken or worn parts early on will increase the life span of the tool. Replace any broken or worn parts with new parts. Review the Parts Removal & Adjustments portion of this manual for more details.

SERVICE INTERVALS

This tool can be used with various sizes of strap which can each cause different rates of component wear. All critical moving components of the tool should be inspected at particular intervals, with some components being inspected more than others. Broken or worn parts can decrease sealing strength, which can further lead to component wear and produce lower joint strength.

Inspect the components of the sealing mechanism when:

- Joint not as shown in this manual or it is detected that the joint is not well formed.
- Sealing effort requires higher air pressure, or the tool is difficult to remove from strap.
- When the date for inspection has arrived.

If there is any question that the joint formations are not as shown, it is important to contact your UST Representative immediately.

The feedwheel and wear plug are subject to wearing and chipping. A daily cleaning of these parts is important for the tool to maintain a long life. The first indication of wear will be the strap slipping during tensioning. Sometimes the teeth need to be cleaned with a wire brush, but if slipping is still occurring, the parts may need to be replaced. Using the tool in a dirty environment will increase the feedwheel wear.

Inspect the components of the tensioner mechanism when:

- Strap slips when being tensioned.
- Evidence of the feedwheel milling on the strap surface.
- When the date for inspection has arrived.

Note:

Serial number is required for warranty
control or returns



UNITED STRAPPING TOOLS NEW TOOL WARRANTY

United Strapping Tools (UST) warrants that a new UST product will operate per functional specifications for a period of **sixty (60)** days after the date of shipment to the owner's place of business. Normal wearing parts, as outlined in the manual are covered by a **thirty (30)** day warranty unless these parts have been subject to abnormal or extreme usage. Damage claims because of production shutdowns and claims for damage to persons and to property resulting from warranty deficiencies cannot be asserted by the customer.

UST's sole liability will be to replace or repair, without charge, any tool that proves to not operate per functional specifications within the stated period. UST reserves the right to replace any tool which proves not to operate per functional specifications with a new or like-new tool of the same model if in UST judgment. Any new replacement tool provided will carry a **sixty (60)** day warranty. Any warranty repaired tool will carry a warranty for the balance of the time remaining on the initial **sixty (60)** day warranty. The warranty will be extended to compensate for the time the tool is in the possession of UST for warranty repairs.

This warranty will be void to any tool that has been: **(I) subjected to mis-use, misapplication, accident, damage, repaired with non-genuine UST replacement parts; (II) improperly maintained or adjusted, damaged in transit or handling; (III) used with improperly filtered, unlubricated air or improper strapping material; (IV) altered or repaired in a way that affects or detracts from the performance of the tool; (V) removal of the name plate off of the tool;**

The removal, tampering or breaking of the security seal indicated by its blue color on or in select assembly points will indicate tampering of the tool and the warranty will be voided.

The warranty excludes:

- Wearing parts (tension wheels, cutters, punches, dies, notchers, grippers, batteries, motors),
- Deficiencies resulting from improper installing, incorrect handling and maintaining the tool,
- Deficiencies resulting from using the tool without or with defective security or safety devices,
- Disregard of directions in the operation manual,
- Arbitrary modifications of the tool,
- Deficient control of wearing parts,
- Deficient repair works of the too,
- Use of consumable products not recommended by United Strapping Tools.

We reserve the right to modify the product at any time in order to improve its quality.

UST MAKES NO WARRANTY, EXPRESSED OR IMPLIED, RELATING TO MERCHANTABILITY, FITNESS OR OTHERWISE EXCEPT AS STATED ABOVE AND UST'S LIABILITY AS ASSUMED ABOVE IS IN LIEU OF ALL OTHERS ARISING OUT OF OR IN CONNECTION WITH THE USE AND PERFORMANCE OF THE TOOL. IT IS EXPRESSLY UNDERSTOOD THAT UST SHALL IN NO EVENT BE LIABLE FOR ANY INDIRECT OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, DAMAGES WHICH MAY ARISE FROM LOSS OF ANTICIPATED PROFITS OR PRODUCTION, SPOILAGE OF MATERIALS, INCREASED COSTS OF OPERATION OR OTHERWISE.

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