

VFX Quick-Start Operating Instructions

NOTES: It is the operator's responsibility to read and understand the General Safety instructions booklet also supplied with this tool. If you have any questions about the safe operation of your VFX strapping tool contact your local Signode sales representative. Inspect that the air pressure is regulated between **70 psi** and **90 psi**. Adjust air pressure as required.

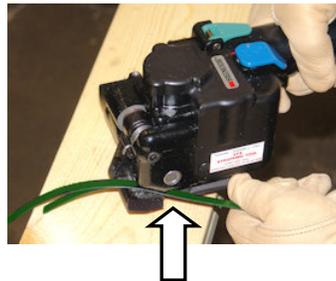
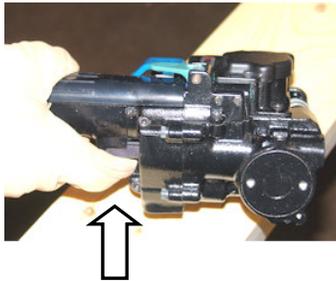
STEP 1: Place Strapping

With the dispenser placed behind you, bring the strap over the top and around the bundle, place straps together and remove any slack.



STEP 2: Load Strap

Load the tool by pressing the release button on the bottom of the handle to open the tool. Insert the strap.



STEP 3: Tension Strap

Press the Green lever to tension the strap around the bundle.



STEP 4: Weld Strap

Press the Blue lever to weld the straps together and cut off the strapping from the supply.



STEP 5: Remove Tool

Again press the release button on the bottom of the tool and swing the tool out and away from the strapping. Inspect the strapping for a properly formed strap joint.



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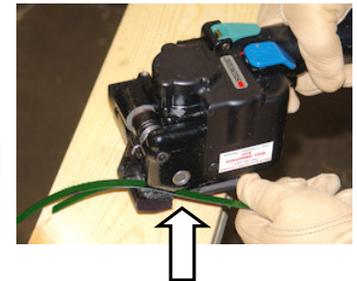
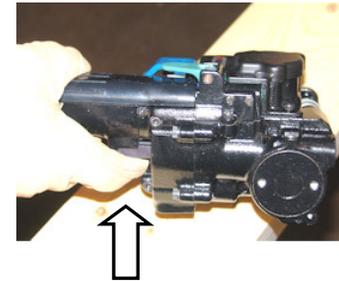
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VFX Strap Joint Inspection

This tool is a Tension Weld® type sealer. A properly made joint will appear as shown in the illustration. If the joint does not appear as shown, then the operator must proceed as follows:

1. Insure that the tool operating instructions are being followed before applying another strap.
2. Cut the strap off and apply another.

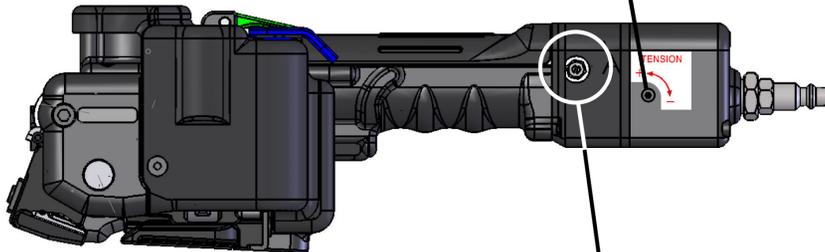


A good weld will show some material displacement along the edges. The welded area should extend the full length and width of the gripper impression.

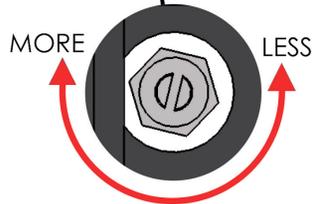
If the joint still does not appear as shown, then inspect the tool for worn and/or damaged parts. Replace tool parts as needed. NEVER HANDLE OR SHIP ANY LOAD WITH IMPROPERLY FORMED JOINTS. Misformed joints may not secure the load and could cause serious injury.

VFX Weld Time Adjustment

ADJUST STRAP TENSION
USIING A 3MM ALLEN
WRENCH IN 1/4 TURN
INCREMENTS



ADJUST WELD TIME WITH A
SMALL FLAT HEAD
SCREWDRIVER IN 1/32 TO
1/16 TURN INCREMENTS



Note: Several drops of lubricator oil added to the inlet of the air motor each day will help insure proper tool operation. A noticeable reduction in air motor performance can usually be corrected by adding a few drops of oil into the air inlet.

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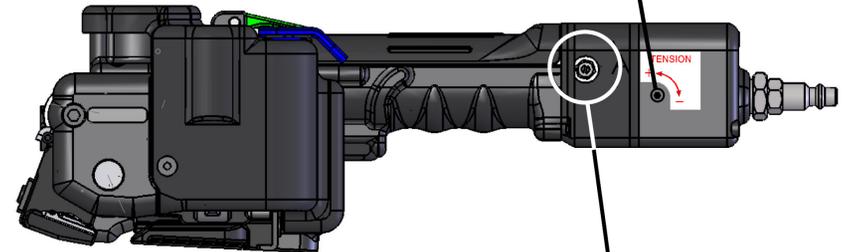
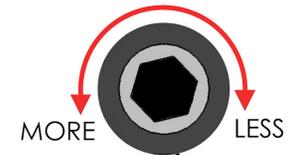


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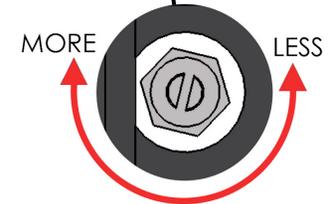
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